



Progress report
Fast and lightweight tracking systems
Forward Triple-GEM

Maxence Vandenbroucke
Bernd Surrow

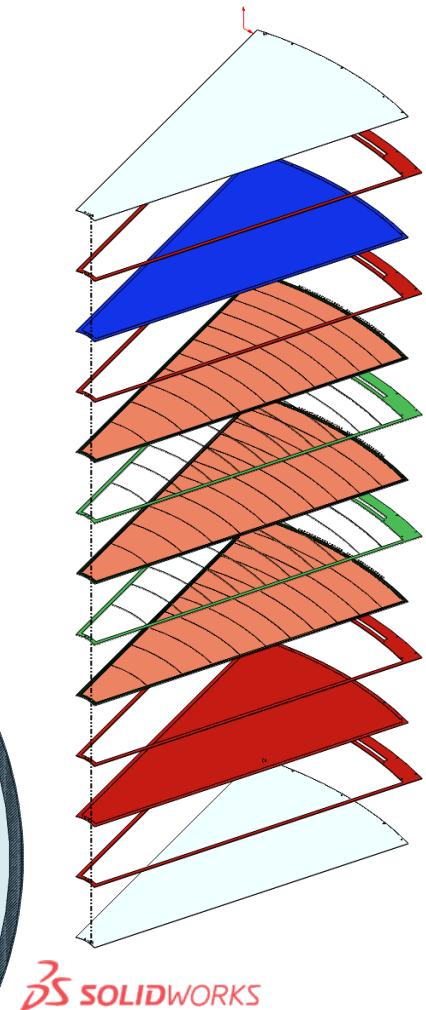
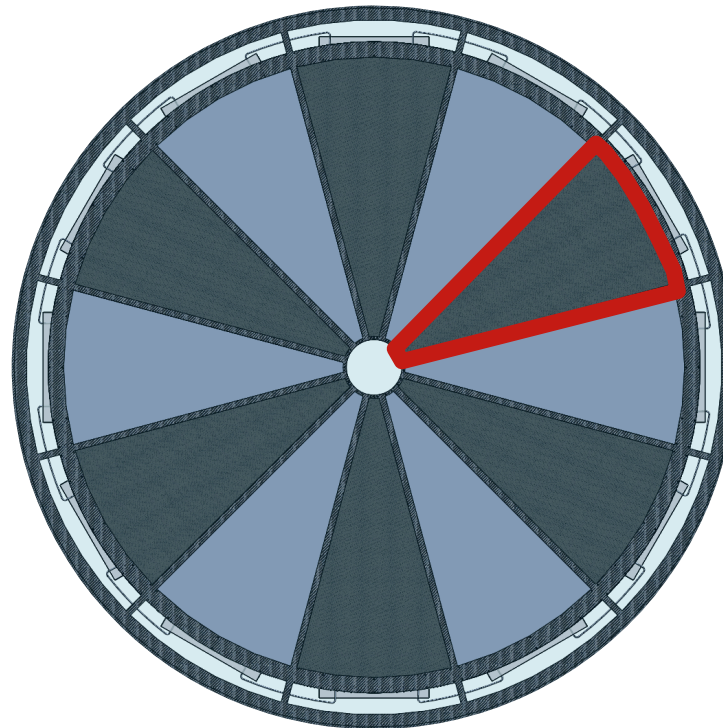


PI's:
Frank Sabatie & Bernd Surrow



Outline

- Project overview
- TU - Manpower / Infrastructure / Computing resources
- Simulations
- Commercial GEM foil fabrication
- TU - Laboratory setup / capabilities
- Large triple-GEM design work
- Summary





Project Overview



Project Overview

☐ Goals



Project Overview

□ Goals

- **Joined proposal** focusing on **micro-pattern technology** concerning one part of the tracking system



Project Overview

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- **Joined proposal** focusing on **micro-pattern technology** concerning one part of the tracking system

Design and assembly of fast and lightweight barrel and forward tracking prototype systems for an EIC

S. Aune, E. Delagnes , M. Garçon, I. Mandjavidze, S. Procureur, F. Sabatié¹
CEA Saclay - Irfu

B. Surrow²
MIT / Temple University

D. Hasell, R. Milner, B. Redwine, G. van Nieuwenhuizen
MIT, Laboratory for Nuclear Science

B. Buck, J. Bessuille
MIT, Bates Laboratory



Project Overview

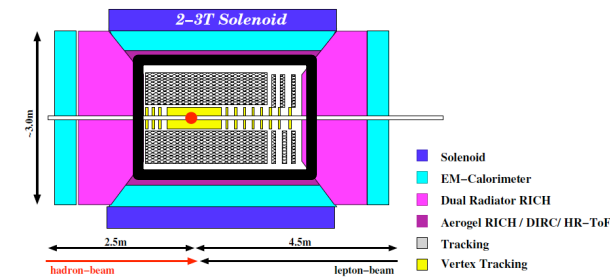
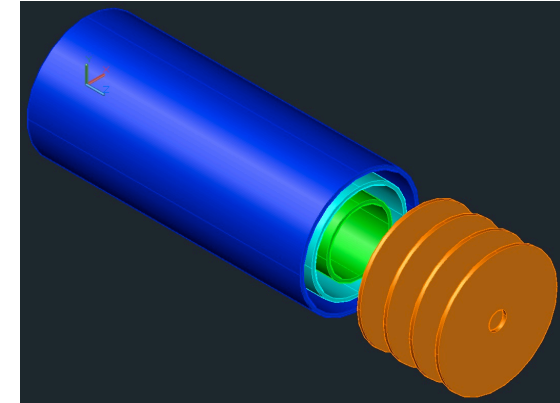
□ Goals

- Joined proposal focusing on micro-pattern technology concerning one part of the tracking system
- Extensive previous experience and resources

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- **Joined proposal** focusing on **micro-pattern technology** concerning one part of the tracking system
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- **MicroMegas / GEM technology**: Well-suited for EIC application providing a cost-effective solution

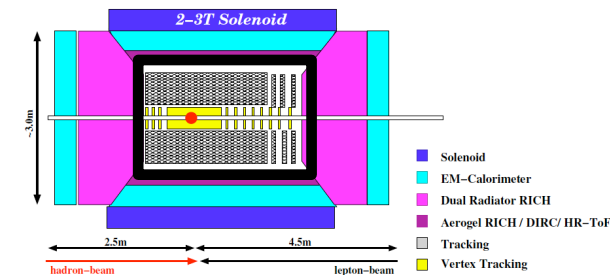
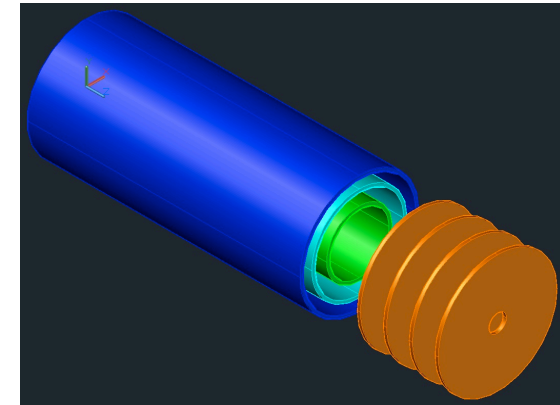


EIC Whitepaper 2012

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- **Extensive previous experience** and **resources**
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- **Intensify collaboration between US (MIT-TU) / European (Saclay)** institutions at various levels

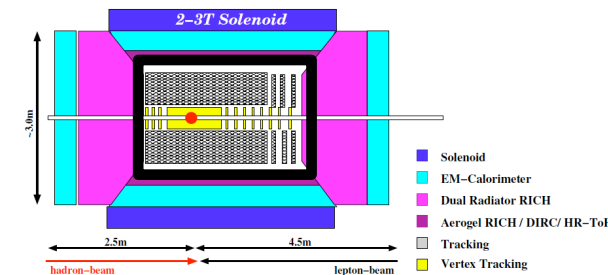
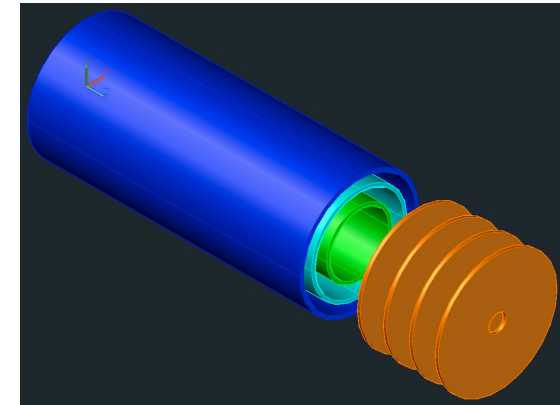


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- **Specify layout**, in particular **readout layer** through detailed **simulations**

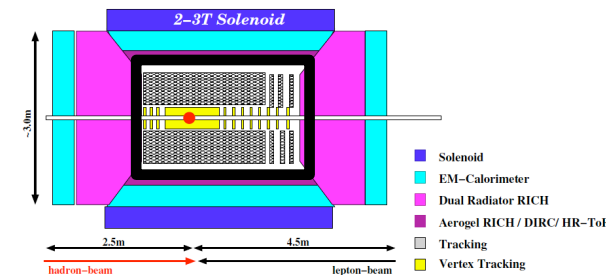
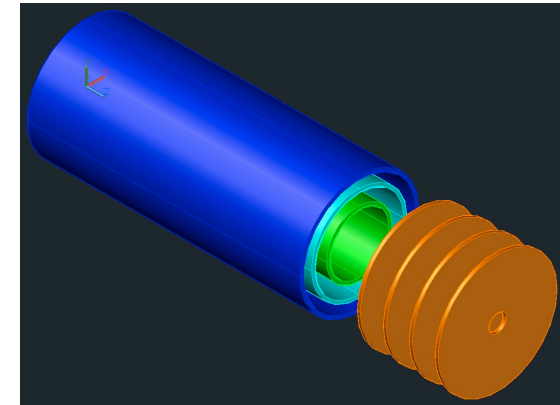


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- **Specify layout**, in particular **readout layer** through detailed **simulations**
- Build and test **full size prototype** collaborating directly on test equipment, resources incl. man-power and FEE development



EIC Whitepaper 2012



Project Overview

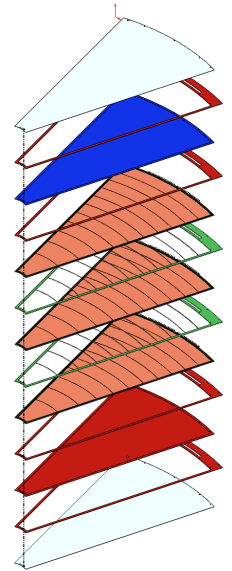
□ Status

○ Manpower:

- Interview of **Dr. Maxence Vandenbroucke** (PhD TU Munich / Paris 6) in March 2012 at Saclay
- Starting date at TU October 2012 following grant setup at TU in August 2012
- Attracted several undergraduate (7) and graduate students (4) at TU



- **Focus so far:** Forward **Triple-GEM part** (Maxence at TU, October 2012 - April 2012)
- **Next: MicroMegas** (Maxence at Saclay, April 2012 - October 2012)
- **EIC R&D grant is fully managed by TU CST**
- **Setup of lab at TU in progress / Purchase various items from R&D grant**
- **Simulations started**
- **Design of full prototype started**
- Process of **commercial fabrication of large GEM foils started**



 **SOLIDWORKS**



Temple University - Manpower



Temple University - Manpower



Temple University - Manpower

□ Technical staff

- Supervisor / Designer (center): Ed Kaczanowics
- Machinist (left): Matt McCormick
- Electronics technician (right): Richard Harris





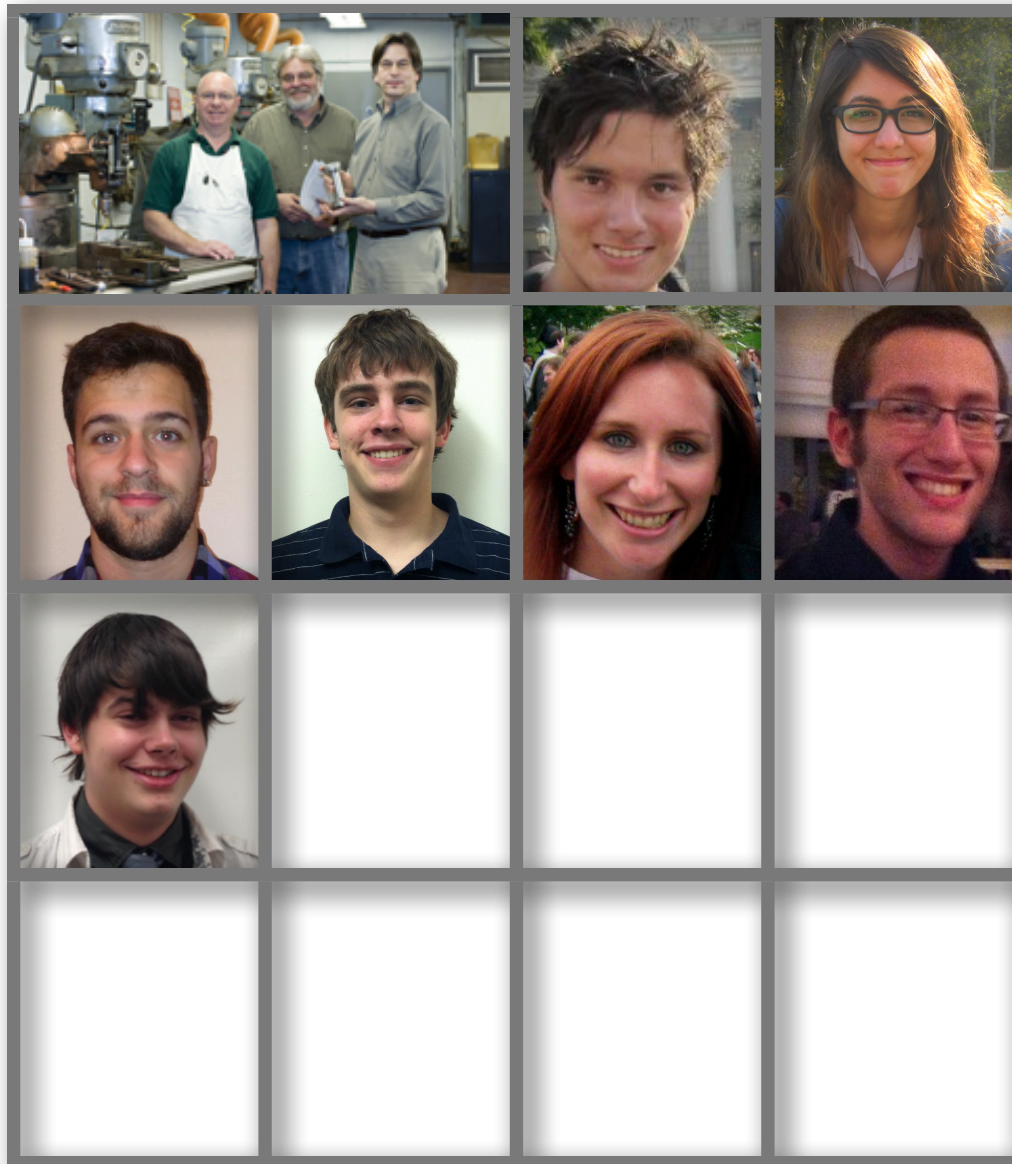
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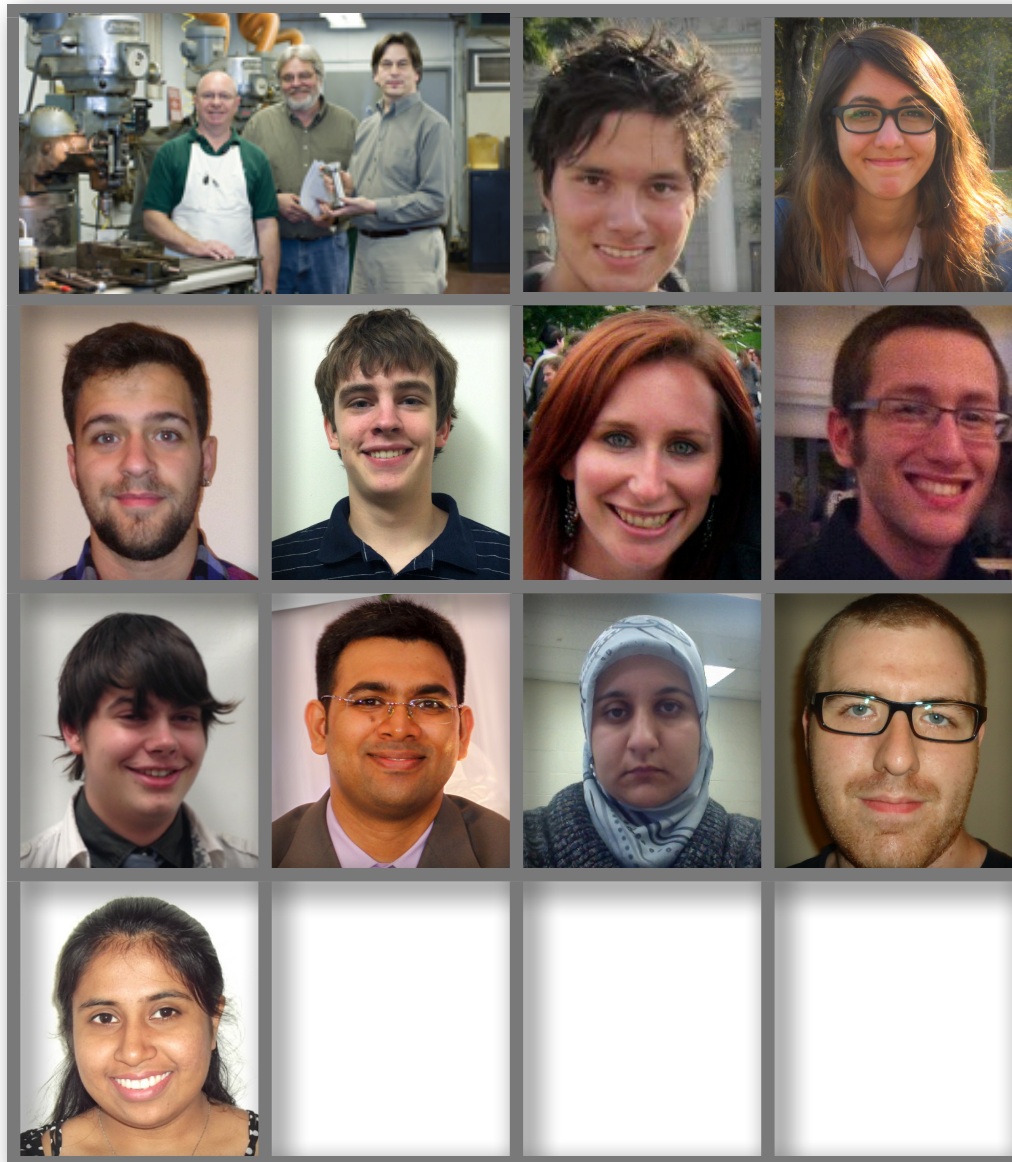
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□ Postdocs

- Xuan Li
- Maxence Vandenbroucke (EIC R&D grant)





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- Bernd Surrow





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□ Faculty

- Bernd Surrow





Temple University - Infrastructure

- Current physics department ('Barton Hall') until 2014

- Two labs are in the process of being setup :

- Detector lab
- Dedicated, existing clean room lab



- Lab maintenance and support provided by TU CST
- Various lab items have been purchased out of EIC R&D grant and other items are either already at TU or will be moved from MIT to TU next week following the completion of the STAR Forward GEM Tracker



Temple University - Infrastructure



Temple University - Infrastructure

- New Physics Department starting 2014





Temple University - Infrastructure

□ New Physics Department starting 2014

○ 4th floor:

- **Dedicated detector lab:** ~800 sq. ft.

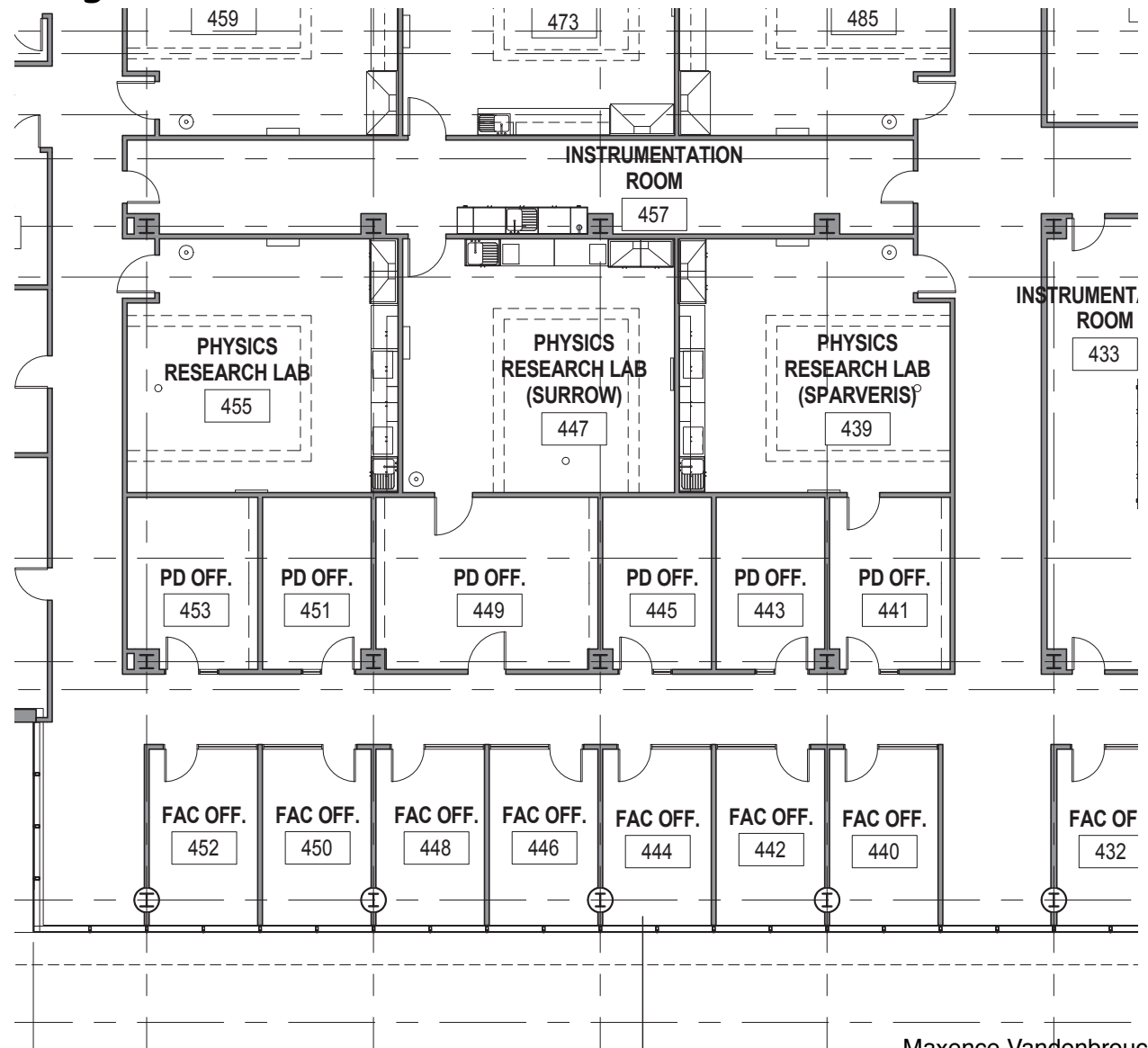
- Maintenance provided by TU

○ 5th floor:

- **Class 1,000 clean room:** ~1,800 sq. ft. / GEM + Silicon lab

- Maintenance provided by TU

- Both labs are exclusively provided for the HEP / Detector research group (B. Surrow)





Temple University - Infrastructure

□ New Physics Department starting 2014

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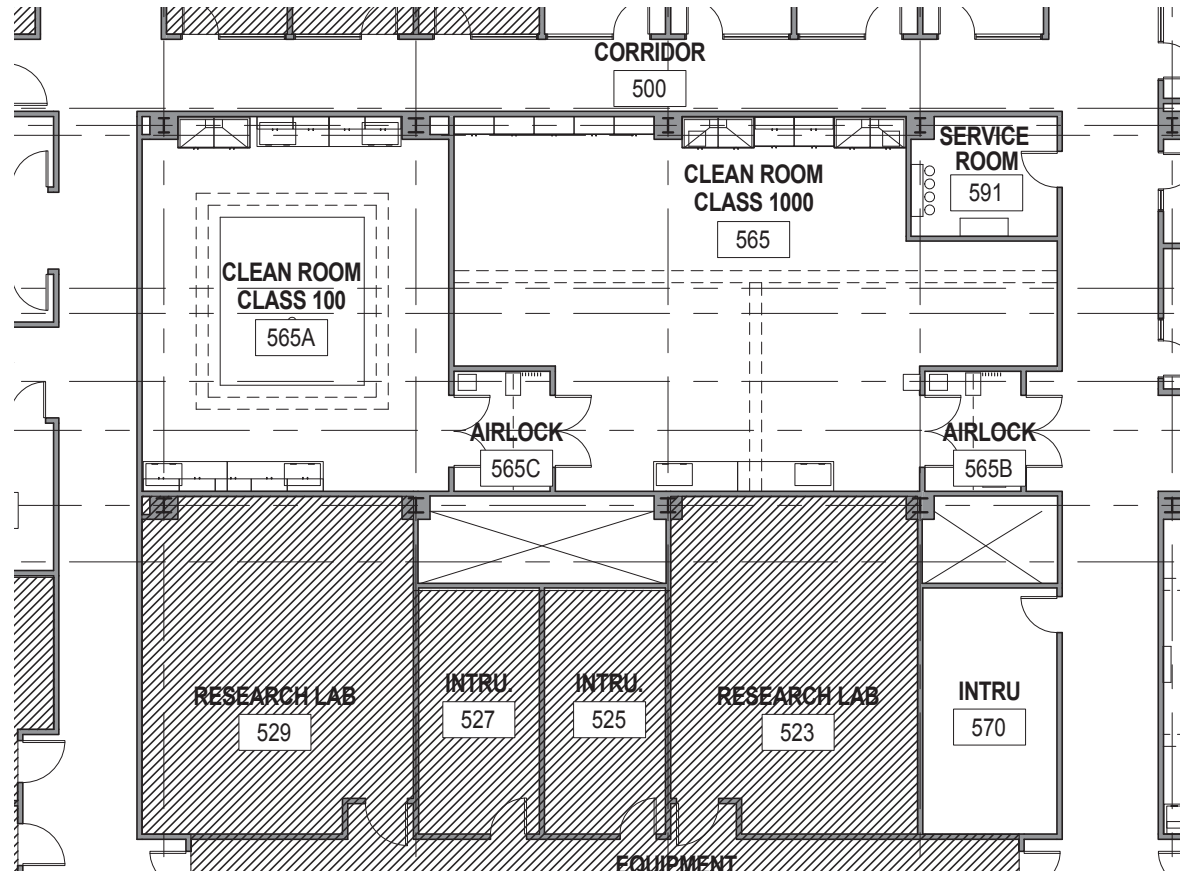
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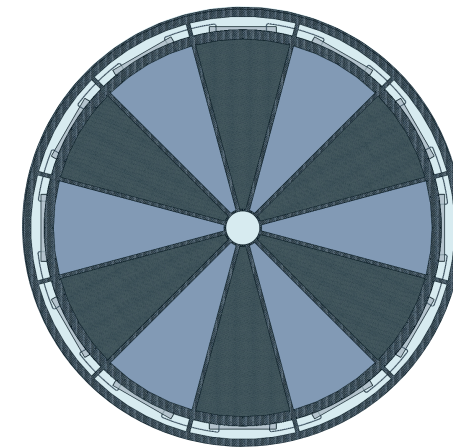
Temple University - Computing resources

□ Computing cluster

- **TU CST high-performance computing cluster** for CST faculty research (Owl's Nest)
 - ~1500 CPU cores
 - ~120TB storage
- Maintenance provided by TU CST
- **Support for MC production** using full installation of experiment specific framework and /or cloud computing application
- **Standalone MAC OSX computing cluster**
- **Design tools: SolidWorks and AutoDesk** on standalone MAC OSX server using VMWare



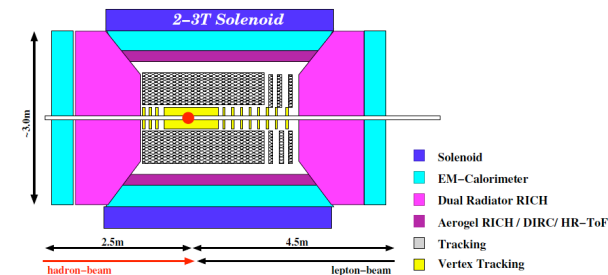
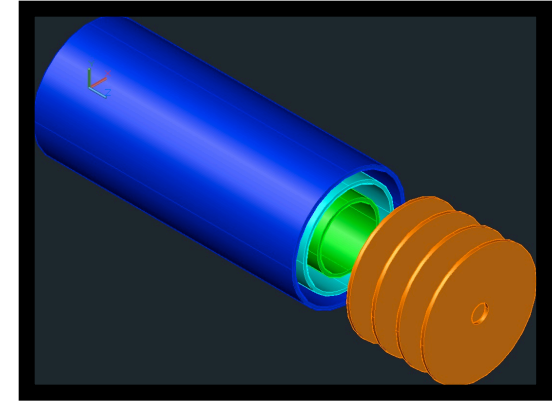
Owl's Nest at TU CST



Simulations

□ Considerations on Tracking System

- Tracking over **wide acceptance** range: **Forward with $\sim 1^\circ$** and **Rear with $\sim 179^\circ$** , excluding very forward / rear detector regions
- Contribute to **reconstruction of event kinematics** besides calorimetry in particular at very small energies
- **High-rate environment** ($\sim 10\text{MHz}$ ep collisions)
- **Fast time response**
- **Precision hit resolution**, e.g. low Q^2 region
- **Minimal dead material** ($\sim 1\% X_0$)
- **Cost effective solution** for large tracking detector areas
- **Simulations: (A) Analytical acceptance / resolution studies** and **(B) Full GEANT 4 simulations**

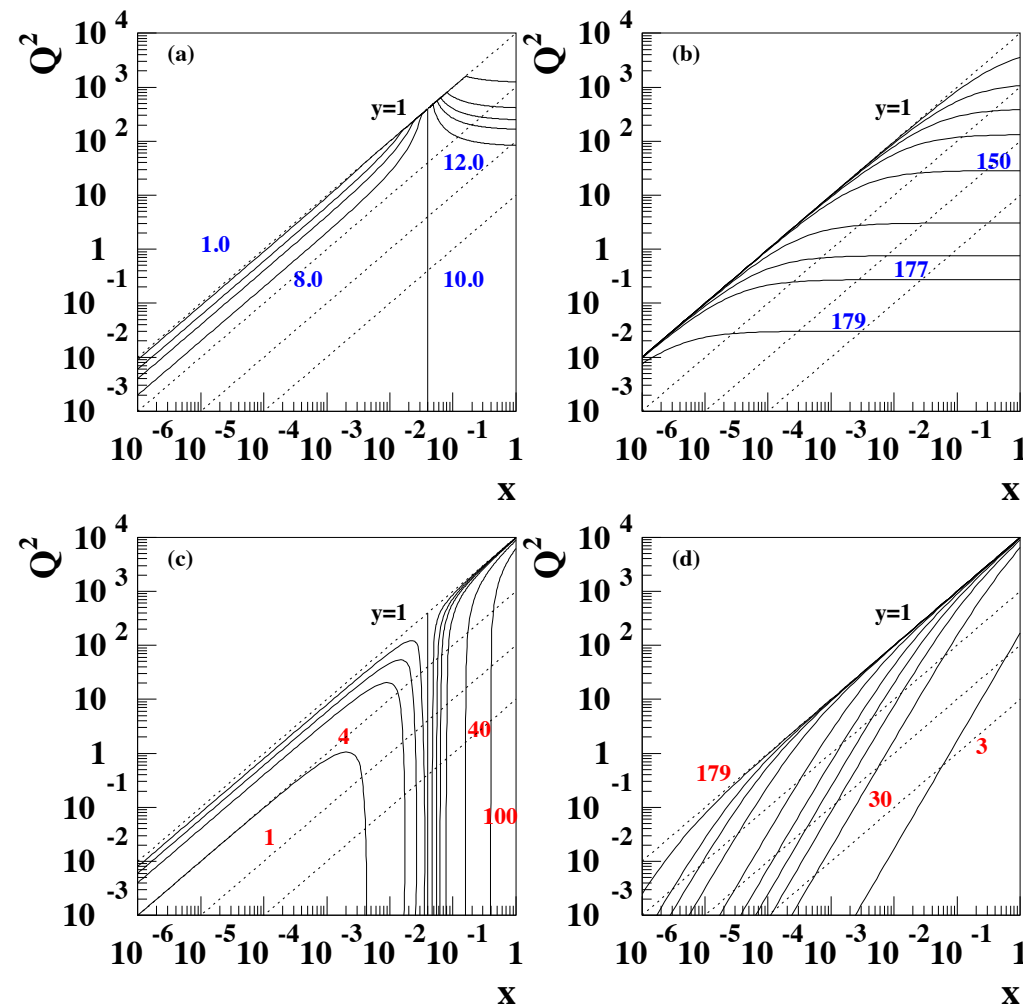


EIC Whitepaper 2012

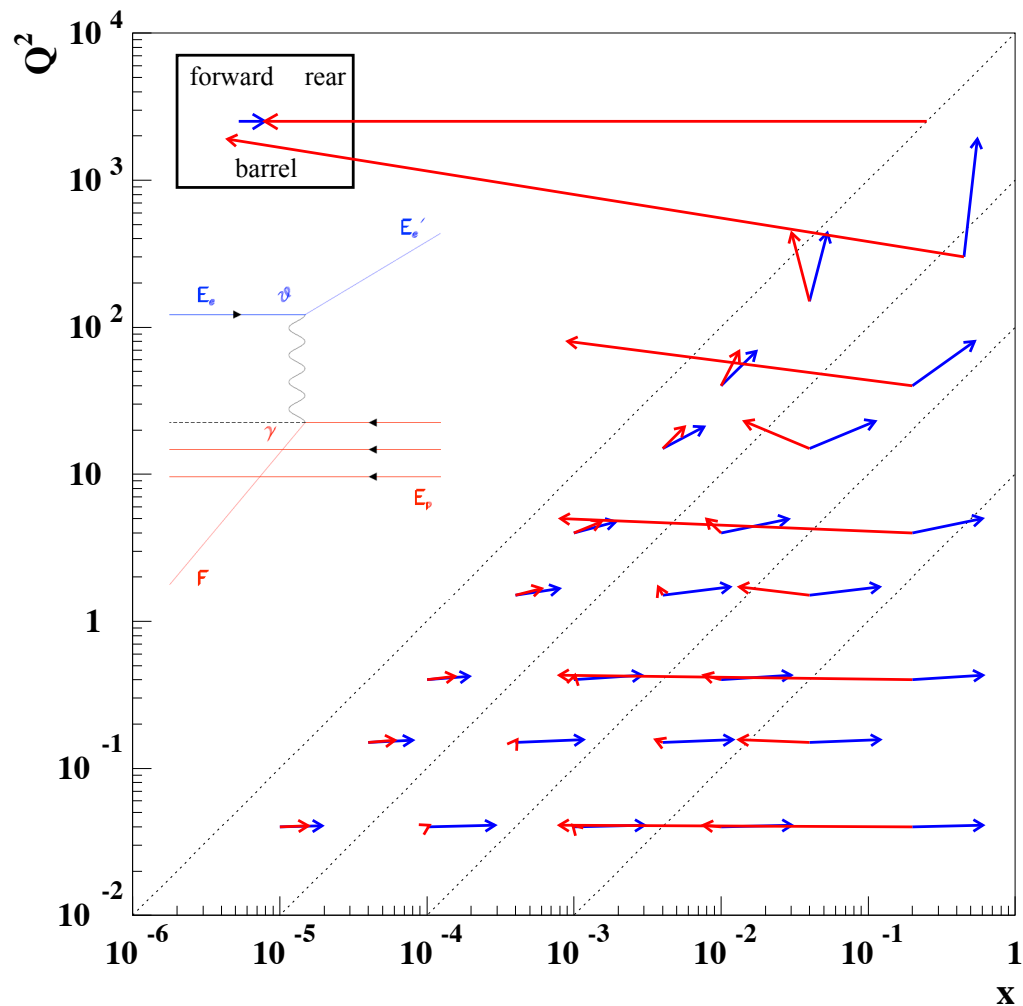
Simulations

- Analytical acceptance / resolution studies (1): 10GeV (e) X 250GeV (p)

EIC kinematics ($E_e=10$ GeV, $E_p=250$ GeV)



EIC event topology ($E_e=10$ GeV, $E_p=250$ GeV)

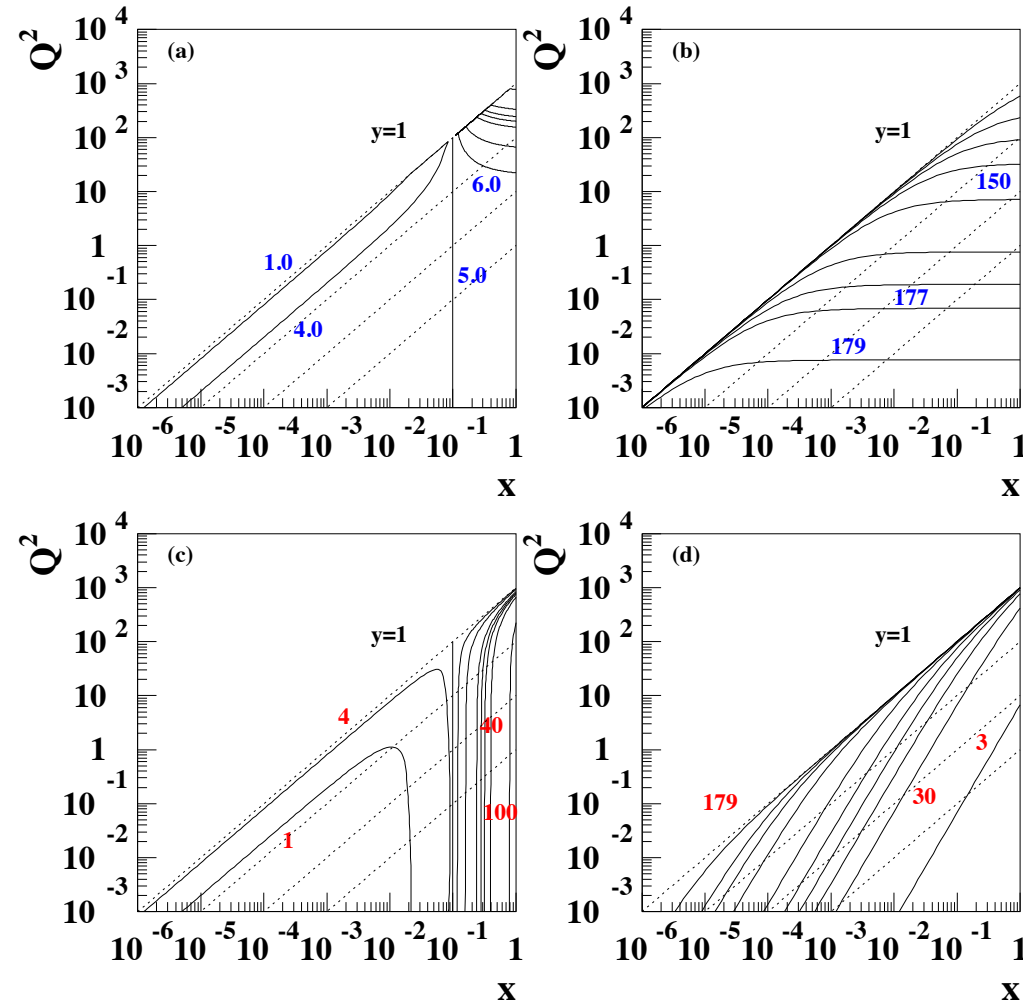


$$E_e/E_p = 0.04$$

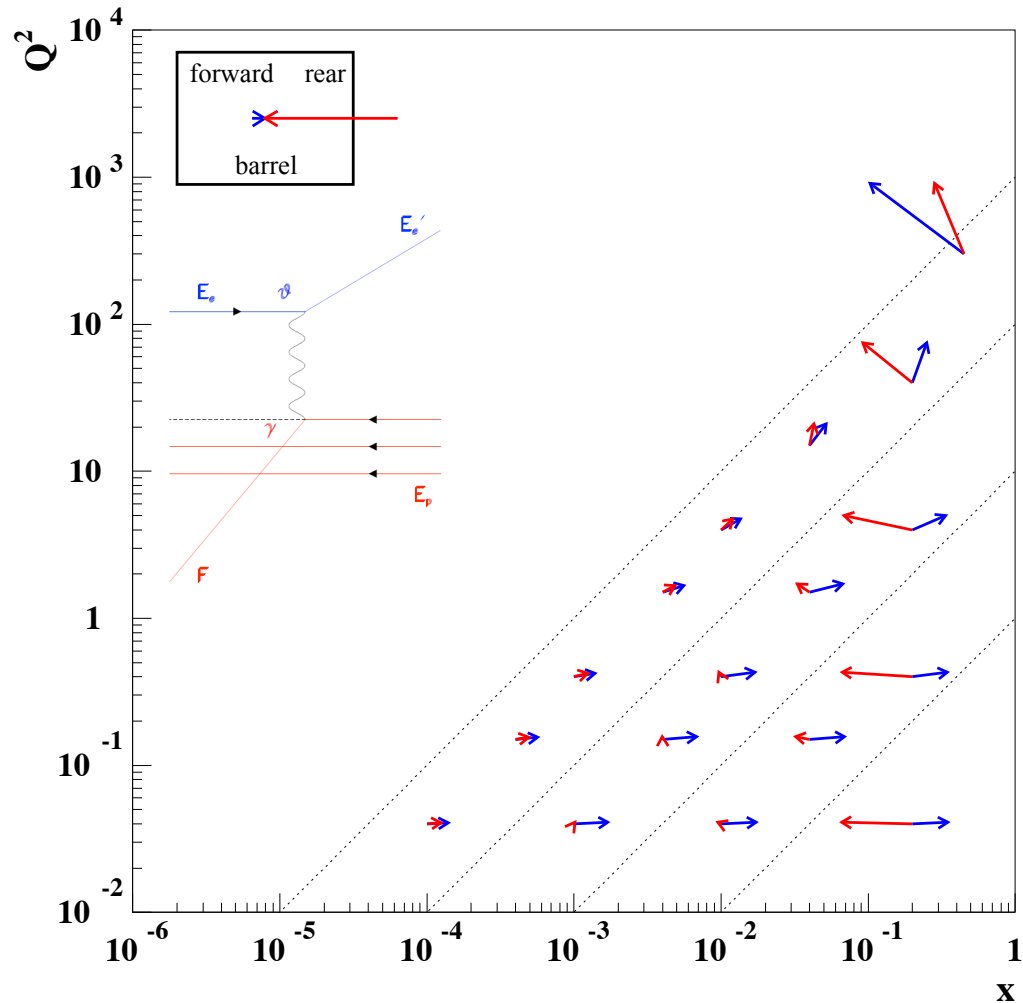
Simulations

□ Analytical acceptance / resolution studies (2): 5GeV (e) X 50GeV

EIC kinematics ($E_e=5$ GeV, $E_p=50$ GeV)



EIC event topology ($E_e=5$ GeV, $E_p=50$ GeV)

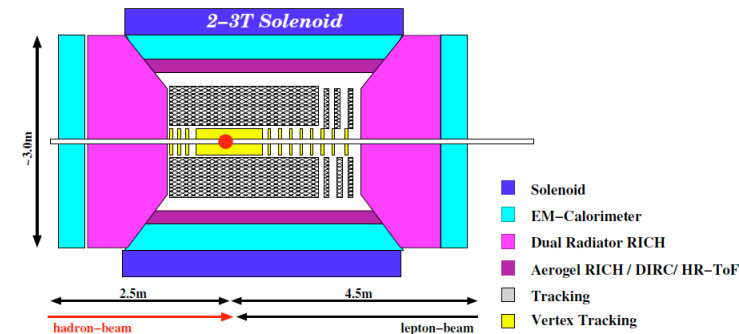
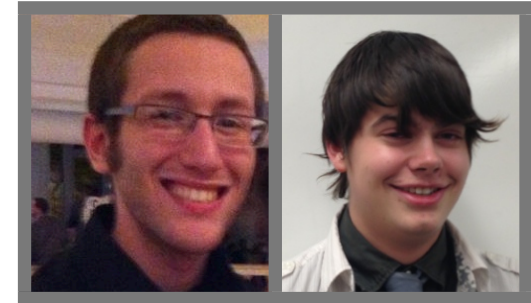


$$E_e/E_p = 0.1$$

Simulation - GEANT4

□ EIC detector simulation - GEANT4

- Two double-major students in physics and computer-science (Brandon and Jake) familiar with C++/Perl and GEANT4
- Setup of standalone GEANT4 simulation framework profiting from the experience gained by Dr. Doug Hasell at OLYMPUS / Code already installed and running!
- Begin with Whitepaper 2012 layout starting point of geometry and material definition focusing on tracking system
- First results expected in spring 2013 with emphasis on micro-pattern tracking system

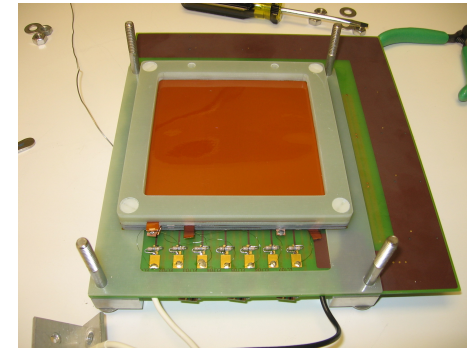
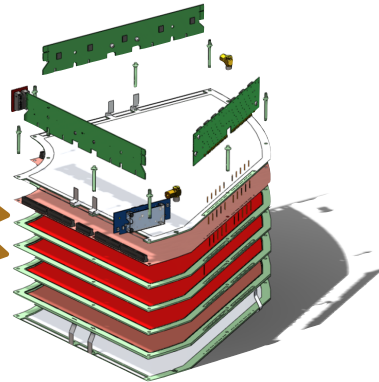
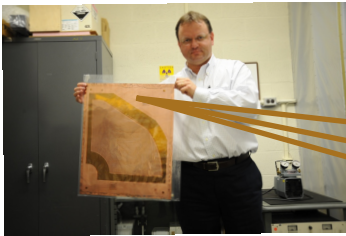


Commercial GEM foil fabrication

□ Status of large GEM foil production

- Step from 10cm X 10cm foils to larger foils driven initially by STAR Forward GEM Tracker project
- Status: **Successful production** (**double mask**) of foils in terms of **optical uniformity** and **leakage current performance**

FGT GEM foil



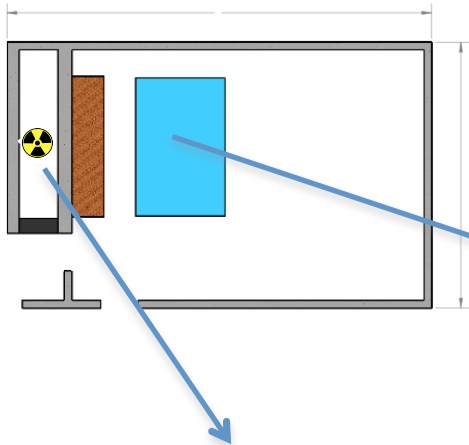
10cm X 10cm foils

○ Next major step:

- Increase size to 100cm X 50cm
- Establish **single mask production** process at Tech-Etch Inc. / **Strong interest by CERN group** (R. de Oliveira) : CMS Muon upgrade project
- Recent meeting with **CERN / Temple University and Tech-Etch** resulted in **agreement to work together on technology transfer**
- Independently, BNL, MIT, Temple University and Yale **might submit a new SBIR proposal** in collaboration with Tech-Etch Inc. / Discussion with DOE required (Employee limit of 500 vs. 515 employees now)

Laboratory setup / capabilities

□ Detector lab (1)



Radioactive source
storage room



12x8 ft² modular clean area



Moving / Installation ongoing

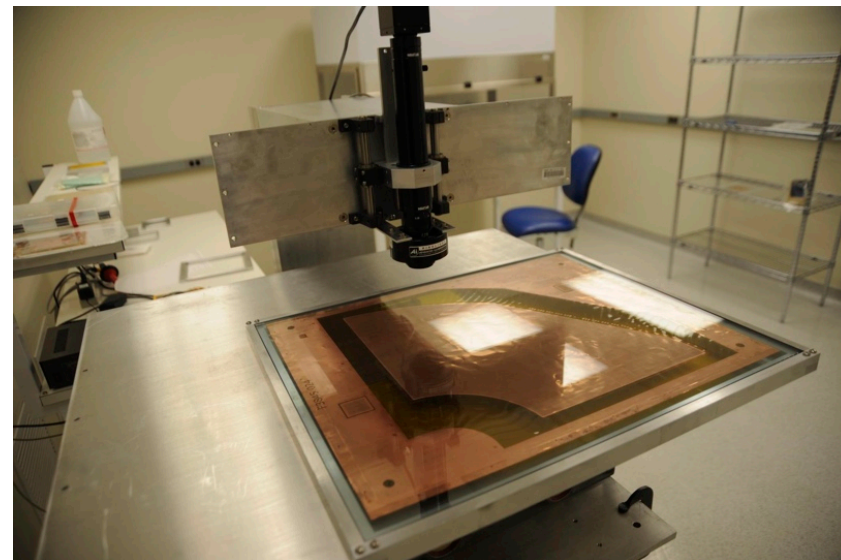
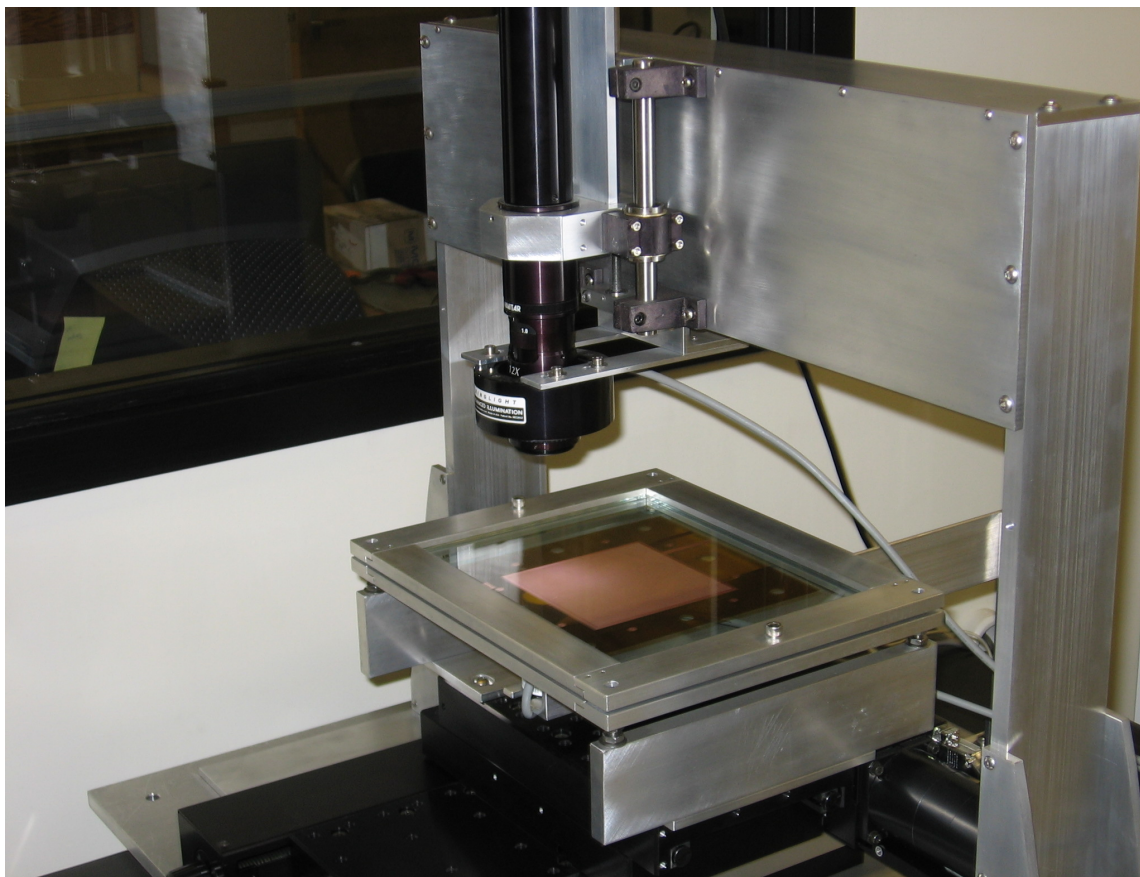
○ Detector test and characterization (Detector lab B11, Barton Hall):

- Geometry measurements with CCD camera setup
- Detector gain measurement with radioactive source (^{55}Fe)
- Detector characterization with cosmic rays
- Readout electronics test
- DAQ commissioning

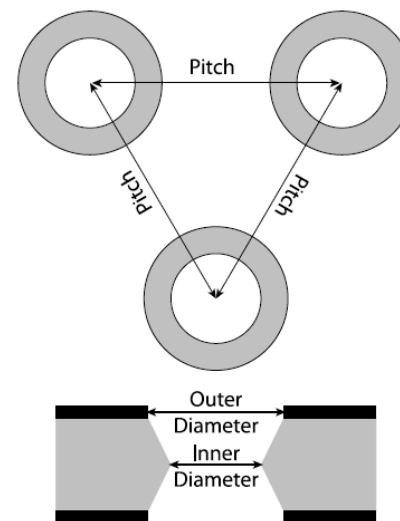


Laboratory setup / capabilities

□ Detector lab (2)



○ Optical uniformity based on existing CCD camera setup



Laboratory setup / capabilities

□ Clean room (1)



Existing cleanroom at Temple



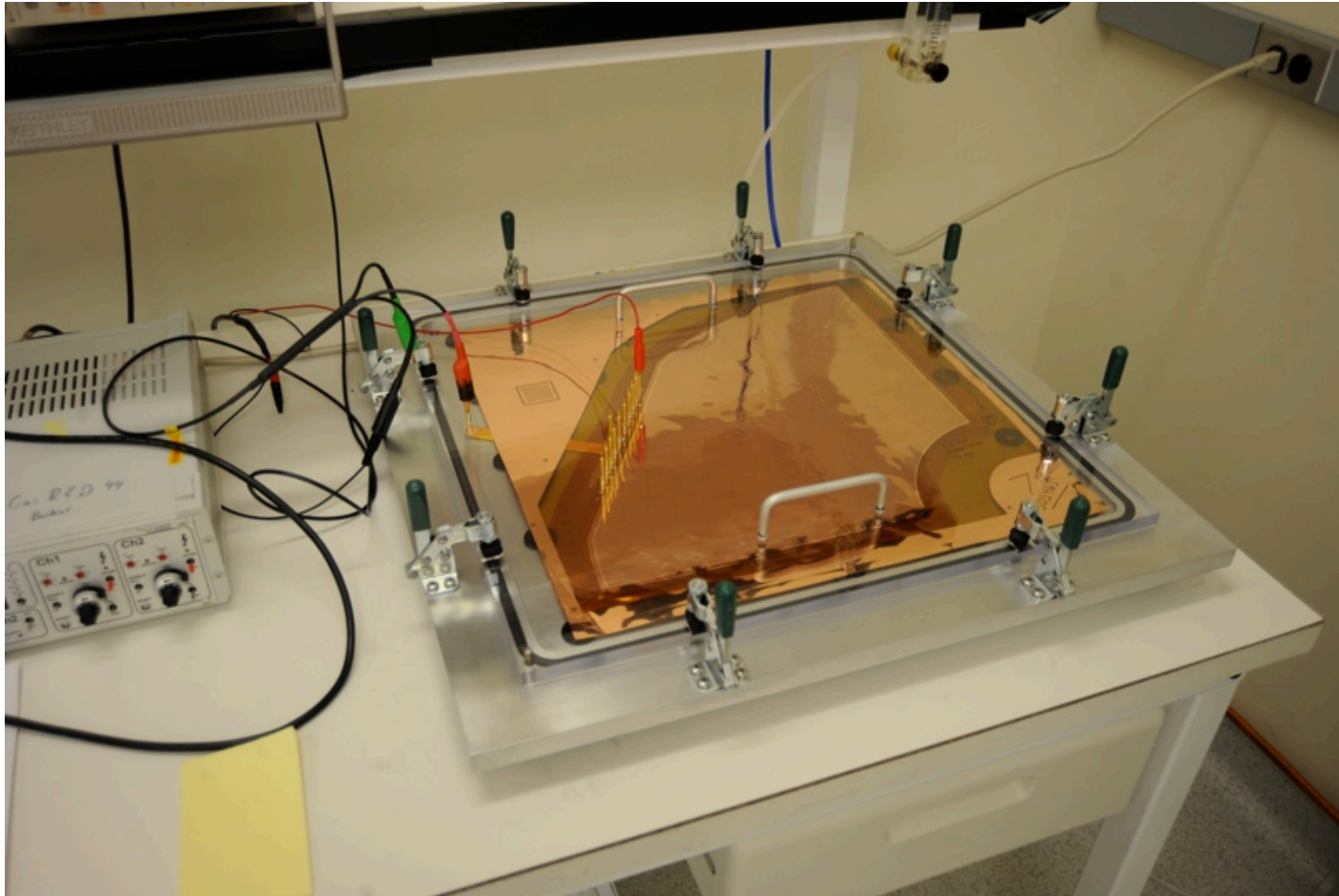
Benches reserved for GEM R&D work

○ Activities that require the manipulation of bare foils:

- Visual inspection of GEMs
- Preparation for CCD camera tests
- Leakage current measurements
- Assembly of detectors

Laboratory setup / capabilities

□ Clean room (2)



○ HV box for GEM foil leakage current tests



Laboratory equipment

□ Available / existing equipment

- **HV units:** Multi-channels HV power supplies with nano-amp precision
- **NIM / VME units:** Crate + standard modules
- **Data Acquisition System (DAQ):** Complete detector readout electronic system
- **Gas system:** Nitrogen for leakage current measurements, Ar/CO₂ for gain calibration + control/monitoring system
- **CCD Scanner:** Automated system for optical scan of GEM foils
- **XY table:** Gain homogeneity automated scans with ⁵⁵Fe source
- **Nitrogen Boxes:** Gas-tight volume for leakage current measurements
- **Stretching / Assembly fixtures:** Apparatus for detector assembly
- **Cosmic-rays trigger:** Plastic scintillators + coincidence units
- **Two 10x10 cm² prototypes:** Small triple GEMs detectors for GEM foil characterization and cosmic-ray tracking
- **FGT prototypes:** 90° sectors for test and cosmic-ray tracking
- **Software licenses :** SolidWorks, AUTOCAD, and Labview



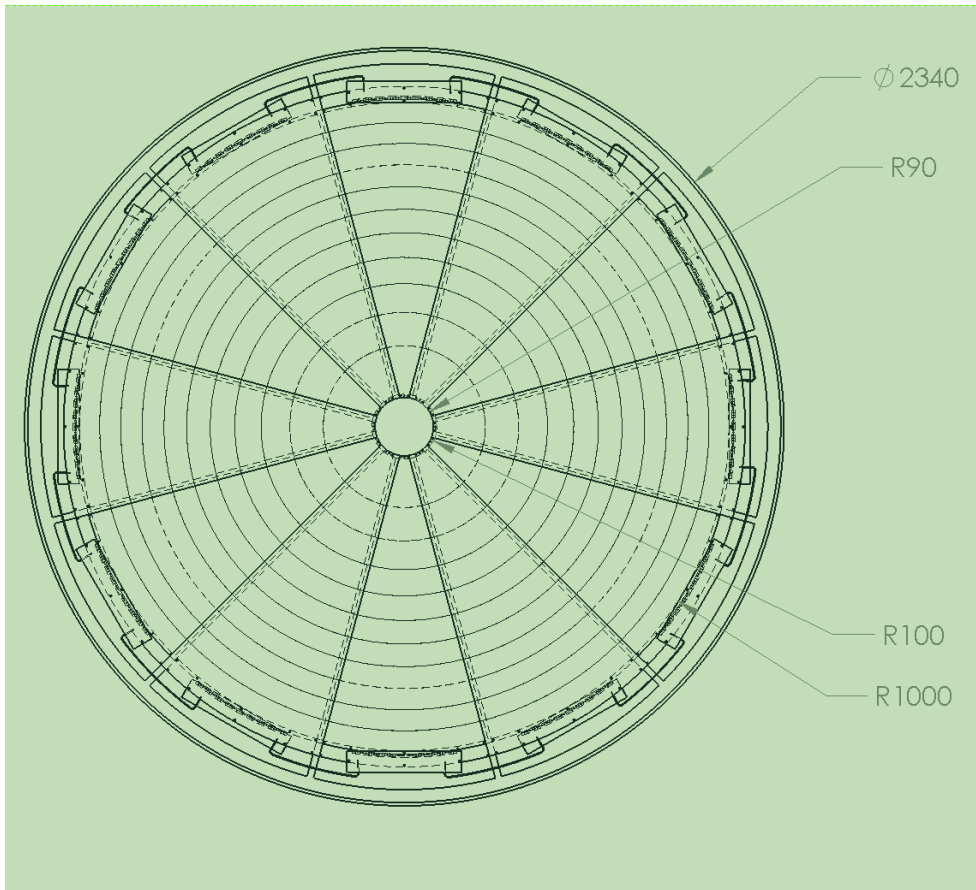
Laboratory equipment

- Lab equipment purchased through EIC R&D grant
 - **Scope:** Tektronix TDS2024C with CPU interface
 - **Multi-Channel Analyzer:** AmpTek MCA8000D for gain measurement
 - **Pre-amplifier:** ORTEC 142A low-noise charge amplifier
 - **Amplifier:** ORTEC 570 low-noise amplifier optimized for spectroscopy
 - **Pulser:** ORTEC 480 voltage pulse generator for measurement chain calibration
 - **Soldering iron:** Weller WD1002 + WTA50 tweezers for SMD components
 - **Modular cleanroom:** Terranova Universal, 12'L x 8'W x 8'H, class 10,000
 - **^{55}Fe radioactive source:** 5.9KeV X-ray emitter for gain measurements

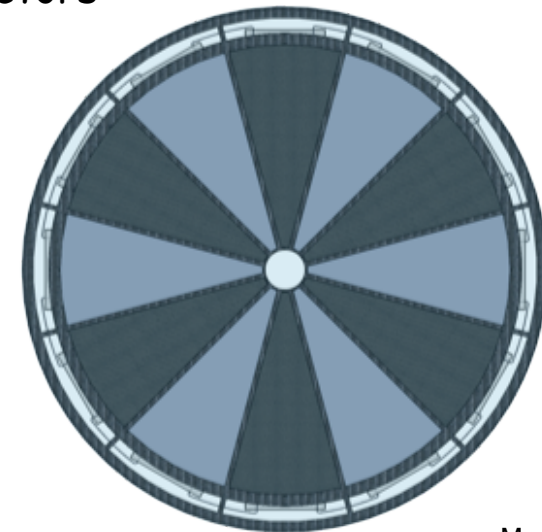


Large triple-GEM design work

□ Design overview



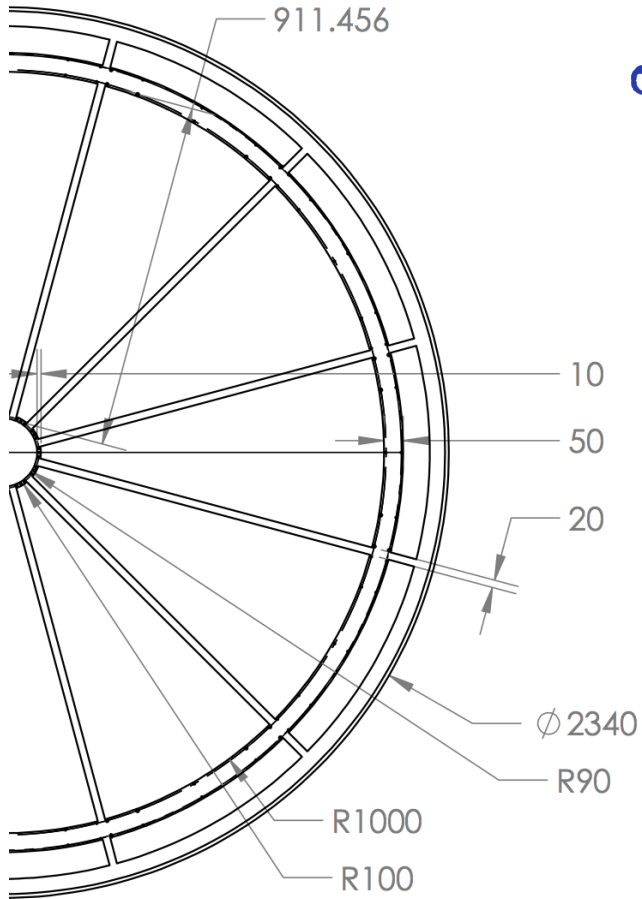
- Layout implemented in Solidworks
- Active area $10\text{cm} < R < 100\text{cm}$
- 30 degree detectors (Base material constrain)
- 12 triple-GEM detectors with 2D readout
- No dead zone
- Light weight support structure and detectors



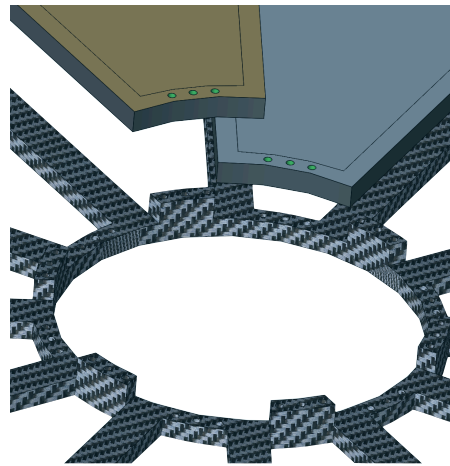
Large triple-GEM design work

- Support wheel

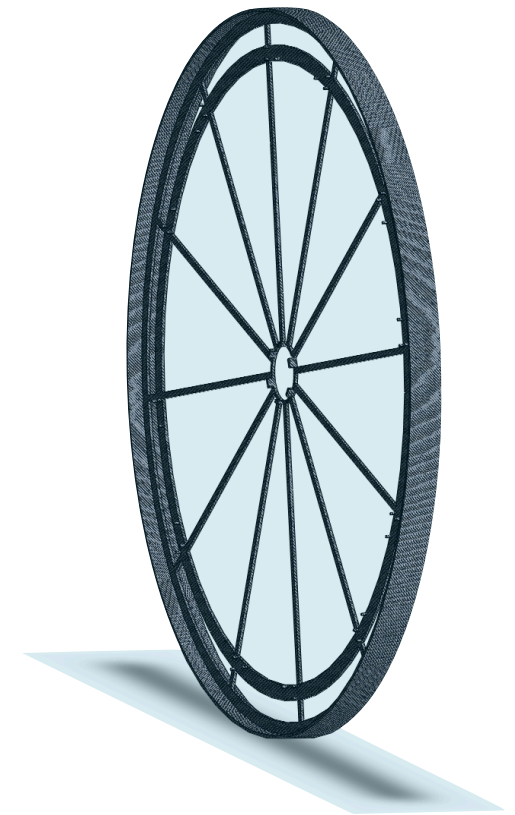
- Light weight wheel support
- Detectors stacked face-to-face to optimize the thickness of 1 station



Wheel dimensions (cm)



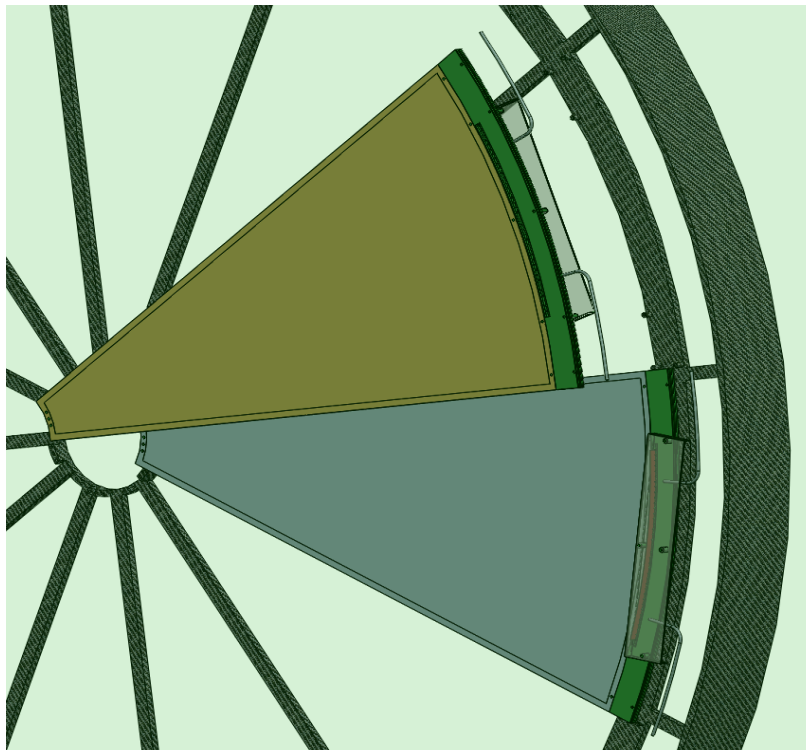
Detector installation



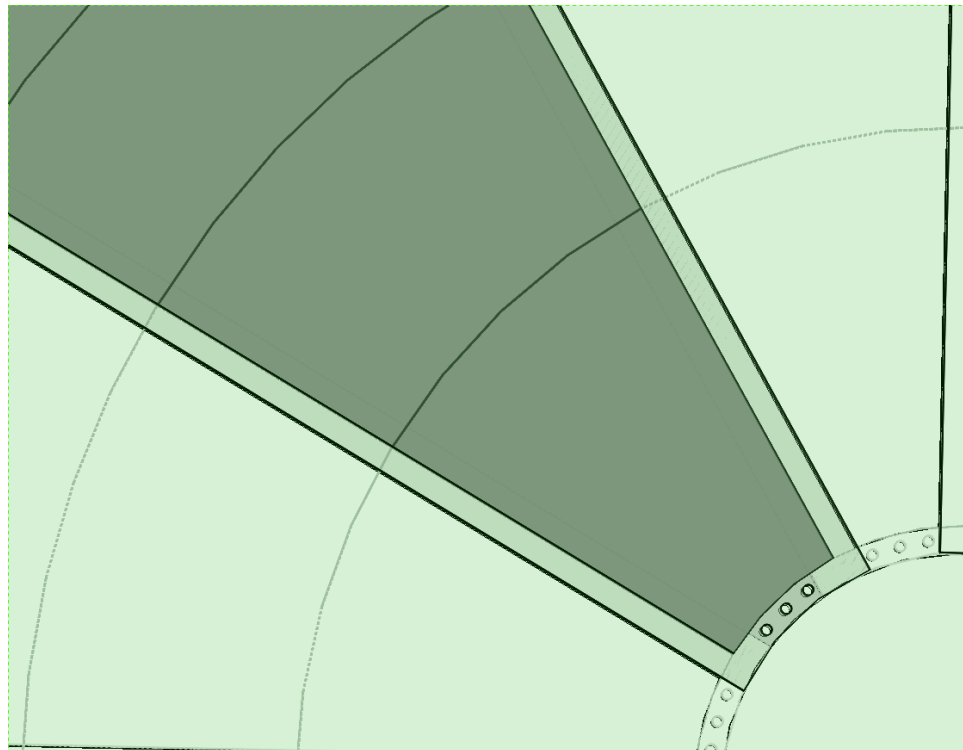
Wheel support frame

Large triple-GEM design work

- Assembly of detectors on support structure



Detectors stacked face to face

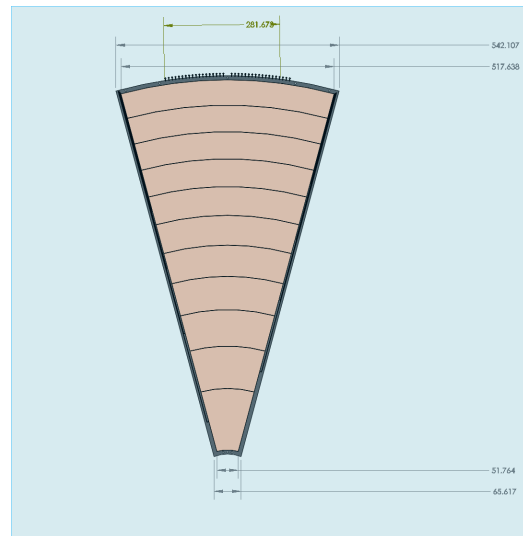
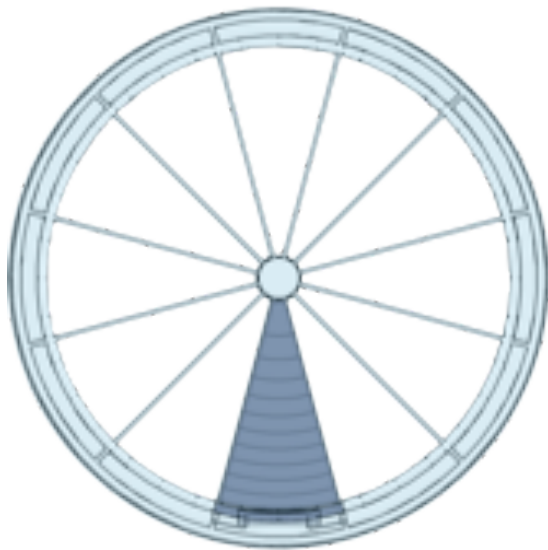


No inactive area between detectors

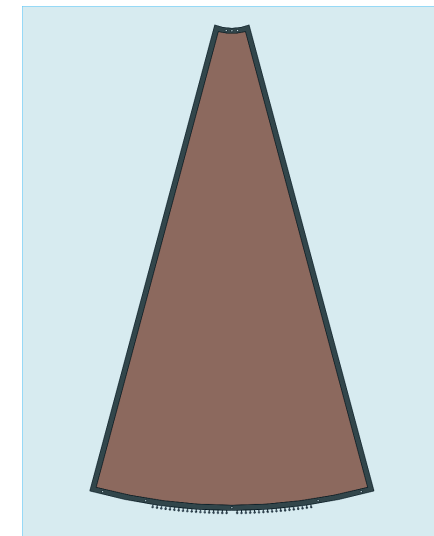
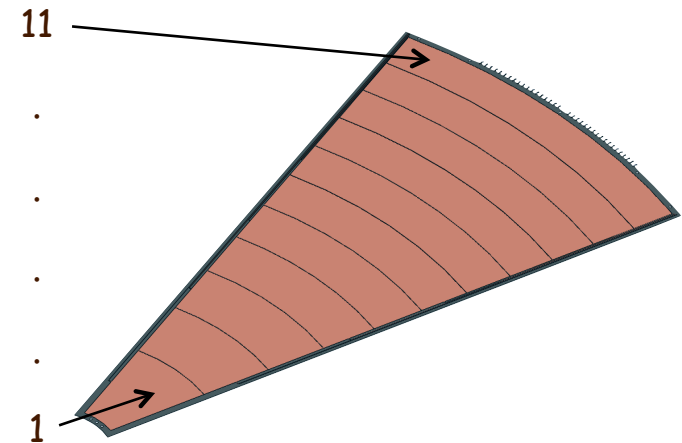
Large triple-GEM design work

□ GEM foil design

- 103cm x 54.2cm foils (Base material width limit ~55cm)
- Divided into 11 HV sectors of 100cm² (1st sector) to 310cm² (11th sector)



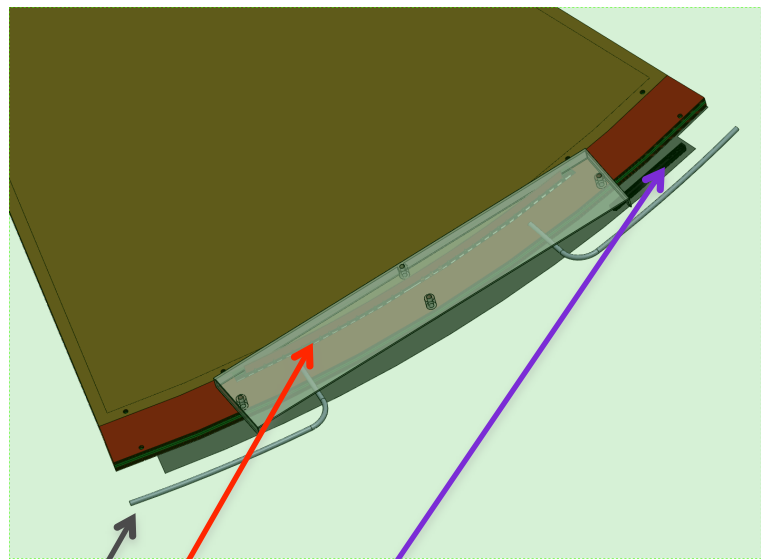
Top view



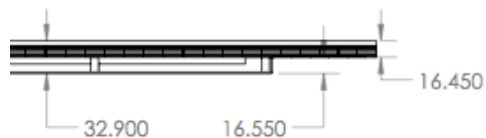
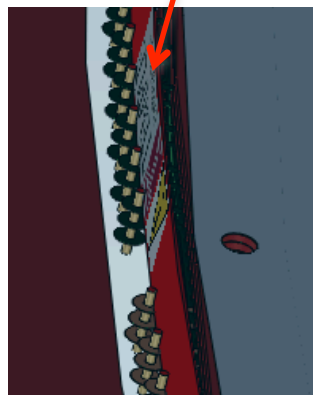
Bottom view

Large triple-GEM design work

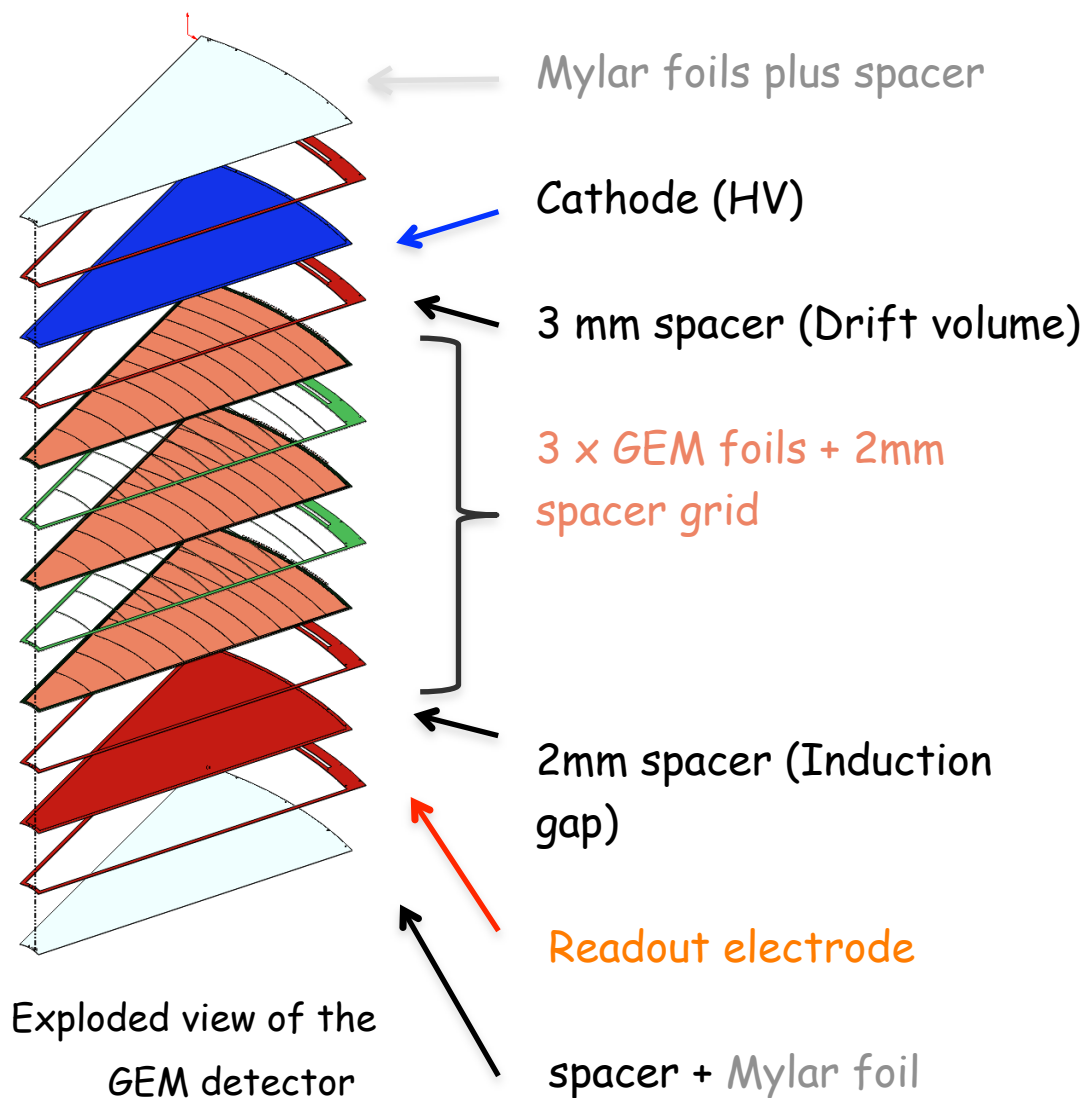
Triple-GEM detector design



Gas, HV, and readout connections



16.45 mm thick
+ service box

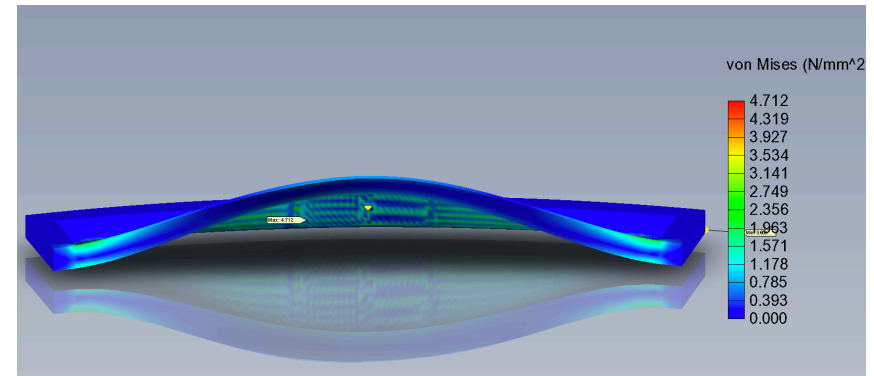
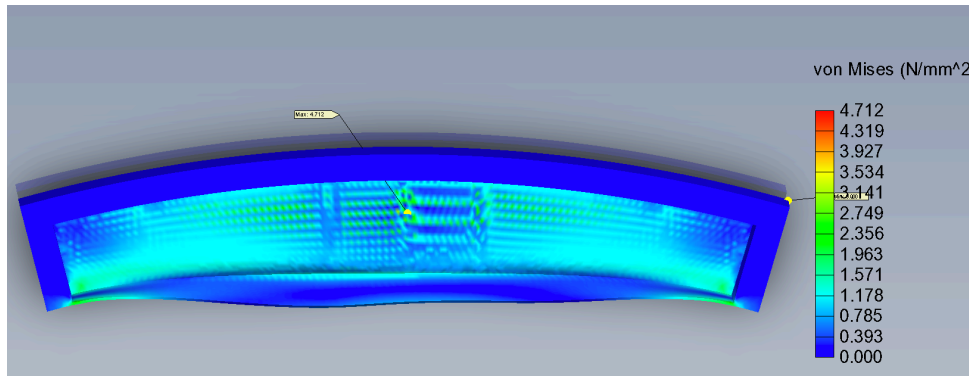


Lightweight ($<1\% X_0$ in active area)

Large triple-GEM design work

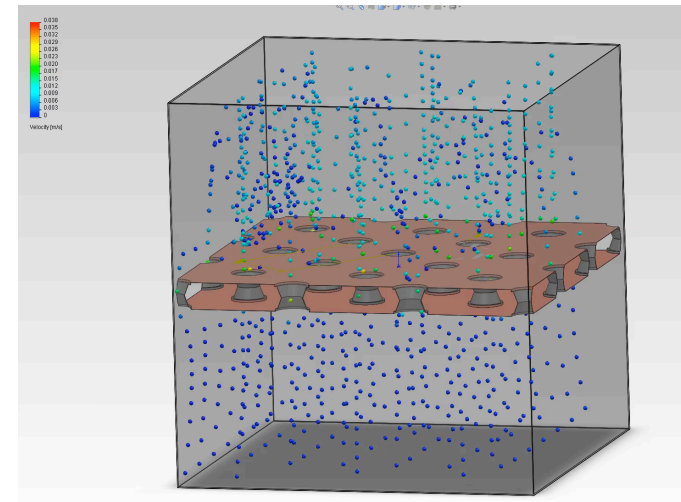
□ SolidWorks capabilities

○ Mechanical deformation studies



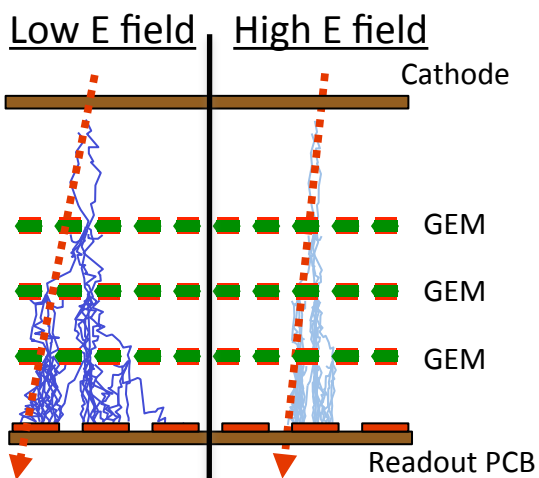
○ Gas Diffusion inside the detector

○ Tools ready for further studies!

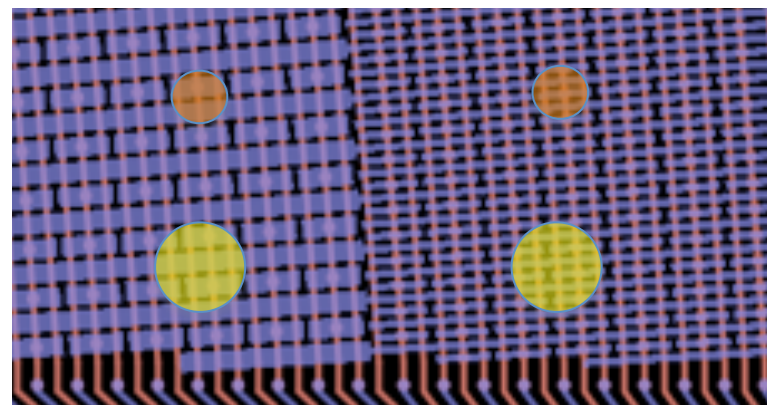


Large triple-GEM design work

- 2D Readout foil design (1)
 - Commercial fabrication by Tech-Etch Inc.
 - Signal size depends on electric field configuration



Triple GEM amplification with \neq HV conf.



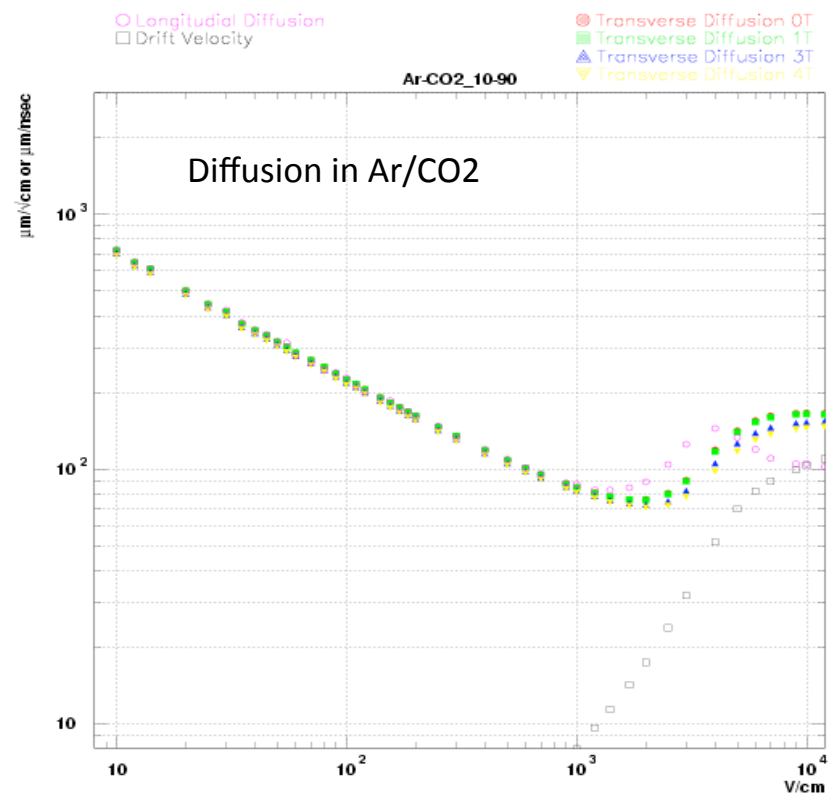
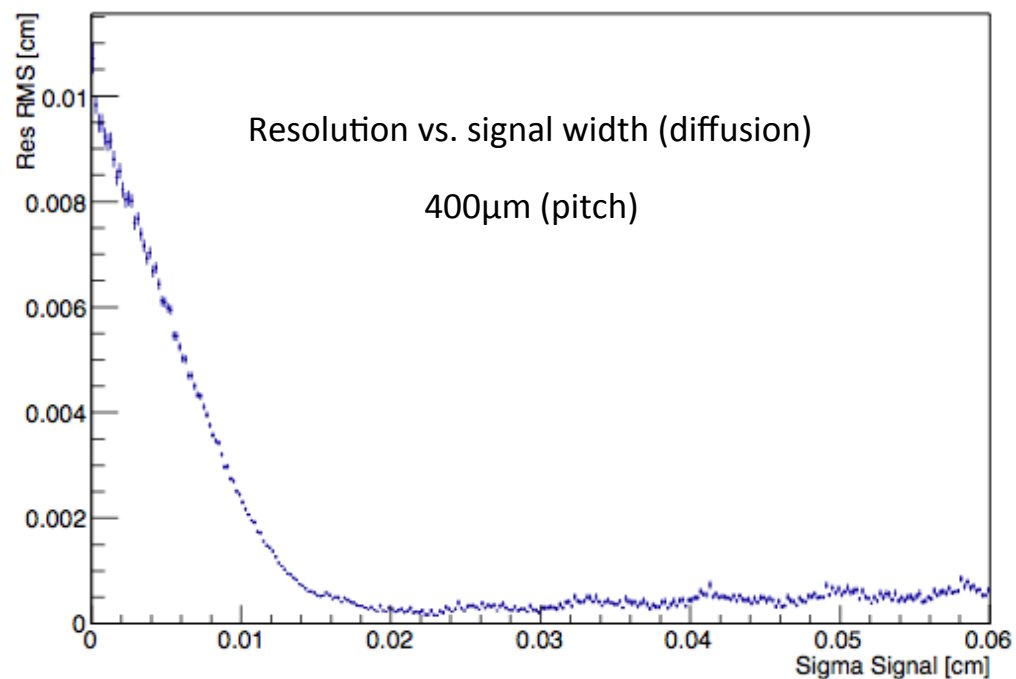
Optimization of the signal size vs. electrode pitch



Large triple-GEM design work

□ 2D Readout foil design (2)

- Simulation of the spatial resolution for a given electrode size





Summary

□ Plans / Schedule

○ Lab setup

- Complete both labs in current Physics Department by the end of December 2012
- Install all test equipment during the month of January 2013

○ Training

- Students form teams
- Main focus for spring 2013 semester: CCD scans / Leakage current measurements

○ Simulations

- Graduate student will continue with 'analytical' work
- Main focus for spring 2013: Geometry and material implementation in GEANT4

○ Triple-GEM design

- Contact water-jet cutting company (Boston, MA) to obtain and test frames with embedded spacer grid
- Request prototype samples and perform stretch / sag tests and measurements

○ GEM foil / 2D readout foil

- Finalize prototype layout of large GEM foil / Prepare Gerber file and discuss with CERN colleagues
- Discuss concept of large 2D readout foil with Tech-Etch Inc. and identify critical items over FGT production
- Tech-Etch Inc. agreed to start with preparing single mask process for 10cm X 10cm samples / Test and Characterize

○ Prepare and request supplemental funding request in spring 2013 for continued support!